

Technical Data Sheet

Polyfort CPP3B30HSBKBLK



Polypropylene Copolymer

Product Description

Polyfort CPP3B30HSBKBLK is a Polypropylene Copolymer Calcium Carbonate, 30% filled material and is typically used in Injection Molding applications. Features include: Copolymer.

Processing Method	Injection Molding
Attribute	Copolymer
Forms	Pellets
Filler/Reinforcement	Calcium Carbonate, 30%

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Flow Rate, (230 °C/2.16 kg)	10	g/10 min	ASTM D1238
Density - Specific Gravity	1.14	g/cm ³	ASTM D792
Mechanical			
Tensile Strength at Yield	19.3	MPa	ASTM D638
Flexural Modulus, (Tangent)	1480	MPa	ASTM D790
Impact			
Gardner Impact	18.1	J	ASTM D5420
Notched Izod Impact	120	J/m	ASTM D256
Thermal			
RTI Str	65.6	°C	UL 746B
UL Information			
Flame Rating, (1.5 mm)	HB		UL 94

Injection Parameters	Nominal Value	Units
Drying Time	2.0 to 4.0	hr
Drying Temperature	82 to 104	°C
Processing (Melt) Temp	199 to 232	°C
Front Temperature	188 to 232	°C
Middle Temperature	188 to 232	°C
Rear Temperature	188 to 232	°C
Injection Rate	Moderate	
Back Pressure	0.138 to 2.07	MPa
Mold Temperature	21 to 49	°C
Cushion	6.35 to 12.7	mm